

Digitalization of Processes, Value Streams and Equipment Efficiency Analysis

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key words

value stream, quality management, Lean principles, overall equipment efficiency

The author analyzes experience and potential of using the value stream mapping method in the digitalization of production processes and OEE analysis. The main problems associated with the applicability of existing approaches are considered. It is noted that the fundamental difference between traditional and digital types of visualization of processes is that graphical analysis can be performed by anyone, while digital analysis requires appropriate training in the field of data collection. In conclusion, the impact of digitization and retrieval of key data to determine correction actions is shown. Development is possible even with the digital data manual creation by employees using simple production management and maintenance functions (elements of Lean Production and TPM). A method for increasing their efficiency is proposed.

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