# **Algorithm for Calculating Measurement Uncertainty During Calibration of a Pressure Gauge**

V.F. Mol'kov<sup>1</sup>, Nizhny Novgorod Branch of FSAEI FVT Academy for Standardization, Metrology and Certification (Training) (FSAEI FVT ASMS)

V.G. Kutyaykin<sup>2</sup>, Nizhny Novgorod Branch of FSAEI FVT ASMS, Assoc. Prof. PhD, asms-nn@mail.ru

S.G. Zelentsov<sup>1</sup>, Nizhny Novgorod Branch of FSAEI FVT ASMS

E.Yu. Geyger<sup>1</sup>, Nizhny Novgorod Branch of FSAEI FVT ASMS, Assoc. Prof. PhD, geiug@yandex.ru

- Senior Lecturer of Department, Nizhny Novgorod, Russia
- <sup>2</sup> Director, Head of Department, Nizhny Novgorod, Russia

Citation: Mol'kov V.F., Kutyaykin V.G., Zelentsov S.G., Geyger E.Yu. Algorithm for Calculating Measurement Uncertainty During Calibration of a Pressure Gauge, Kompetentnost' / Competency (Russia), 2022, no. 1, pp. 26-32. DOI: 10.24412/1993-8780-2022-1-26-32

#### key words

calibration. measurement uniformity ensuring, methodology, measurement uncertainty, error

Calibration of measuring instruments is widely used all over the world as a tool to ensure the uniformity of measurements. For calibration laboratories accredited in the national accreditation system, the requirements for performing calibration work are set out in GOST ISO / IEC 17025-2019 and other documents, for example, in the Recommendations for Interstate Standardization RMG 120-2013. All of them have requirements for calculating uncertainty during calibration. Therefore, the task of calculating the uncertainty of the calibration result remains relevant. To solve it, an appropriate methodology is needed, which should contain the calculation of the uncertainty of measurement results during calibration to ensure their metrological traceability. In our work, we considered two variants of the algorithm (for multiple and single measurements) for calculating the measurement uncertainty during the calibration of the MP4U pressure gauge. The uncertainty budget was drawn up, the calculation of the extended uncertainty was given when the amendment was introduced and without it.

### References

- 1. RF Federal Law of 26.06.2008 N 102-FZ On ensuring the uniformity of measurements.
- 2. RMG 29-2013 GSI. Metrology. Basic terms and definitions.
- 3. GOST ISO / IEC 17025-2019 General requirements for the competence of testing and calibration laboratories.
- 4. RMG 120-2015 GSI. General requirements for performing calibration work.
- 5. GOST R 8.879-2014 GSI. Methods of calibration of measuring instruments. General requirements for content and presentation.
- 6. RMG 115-2019 GSI. Calibration of measuring instruments. Algorithms for processing measurement results and estimating uncertainty.

#### новая книга

#### Серова Т.Б.



## Манометры

Учебное пособие. — М.: АСМС, 2020

Приведены основные сведения о методах измерения давления, механических (шкальных) приборах избыточного давления, методах и средствах их поверки и калибровки. Описаны принципы действия, основные схематические решения, технические и метрологические характеристики приборов. Подробно анализируются вопросы поверки манометров: правильный выбор эталонных средств, особенности методов поверки, представление конечных результатов. Рассмотрены типы грузопоршневых манометров и методика их поверки. Пособие может быть полезно специалистам в области эксплуатации, поверки и калибровки средств измерений давления, ремонта манометров, студентам, обучающимся по данному направлению.

По вопросам приобретения обращайтесь по адресу: Академия стандартизации, метрологии и сертификации (АСМС), 109443. Москва, Волгоградский пр-т, 90, корп. 1. Тел. / факс: 8 (499) 742 4643. Факс: 8 (499) 742 5241. E-mail: info@asms.ru